

> Bench drilling and milling machine PF 32
Column drilling and milling machine PFC 32

PF 32	PF 32VM	PF 32VR	PF 32VE
PFC 32	PFC 32VM	PFC 32VR	PFC 32VE



> standard equipment

- Tapered bearings with backlash compensation.
- Cabestan 4 branches.
- Micrometric descent device.
- Mechanical speed variator (VM version),
- Mechanical dimmer with speed reducer (VR version) -
- Electronic dimmer with touch screen (VE version)

Version VE:



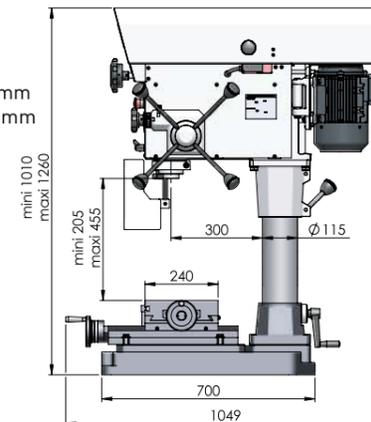
- Cross Table with manual locking of the x and y axes
- Workbench Version: CHLPF 32, Column Version: CHLNF 32

> Technical data

Drilling Capacity-Steel 60 kg (mm)	32
Tapping capacity	M22 / M24
Spindle cone	CM 3 or SA 30
Spindle sleeve diameter (mm)	80
Course de broche (mm)	150
Alimentation standard (Volt)	Tri/400
Consult us for another tension	
Distance broche colonne (mm)	300
Column diameter (mm)	115
Speeds: 12-speed transmission version from 100 to 3800 rpm	
Speed VM version: variable speed from 120 to 5000 min in 2 ranges: 120 to 880 rpm & 1000 to 5000 rpm	
Speed VR version: variable speed from 70 to 2300 min in 2 ranges: 70 to 450 rpm & 400 to 2300 rpm	
Speeds VE version: electronic variator, variable speed	
From 50 to 2500 rpm in 2 ranges: 50 to 430 rpm & 290 to 2500 rpm	

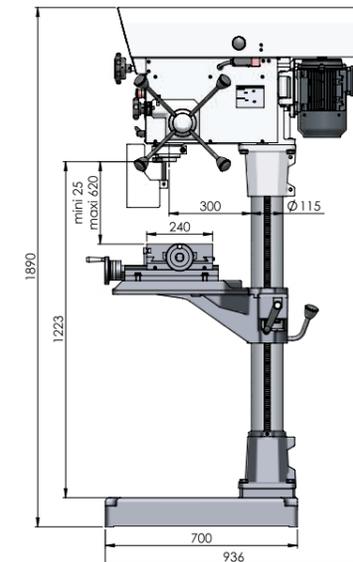
> PF 32

- Weight: 375 kg
- Rectified cross Table CHLPF 32
- Surface 800 x 240 mm
- Courses 580 x 220 mm
- Grooves 72 mm tee 12 H8



> PFC 32

- Weight: 350 kg
- Rectified cross Table CHLNF 32
- Surface 600 x 240 mm
- Courses 420 x 140 mm
- Grooves 72 mm tee 12 H8



> Options Accessories

Automatic tapping with reversal

At the bottom of the hole by position detector and jam clearance function. Referral Version/VM/VR Version and

Eclairage tube LED

Watering:

Established Version:
Column Version:

Base with bowl:

Standard :
With door and shelf:

Micrometric descent and automatic electromagnetic clutch

3 avances : 0,08 - 0,12 - 0,20 mm/tr

Mounting shaft CM3/B16

With self-clamping chuck 3 to 16mm

Mounting shaft SA30/B16

With self-clamping chuck 3 to 16mm

With CM3 tap holder chuck

7 sockets M5 to M20 DIN standard

Drilling vice opening and width

jaw 120mm EP120 BF

Fluopper

1-3 axis digital display with measuring rules

Reinforced security for national education (LED tube lighting included)



watering



SPE base



1 to 3 axis visualization



Tapping case